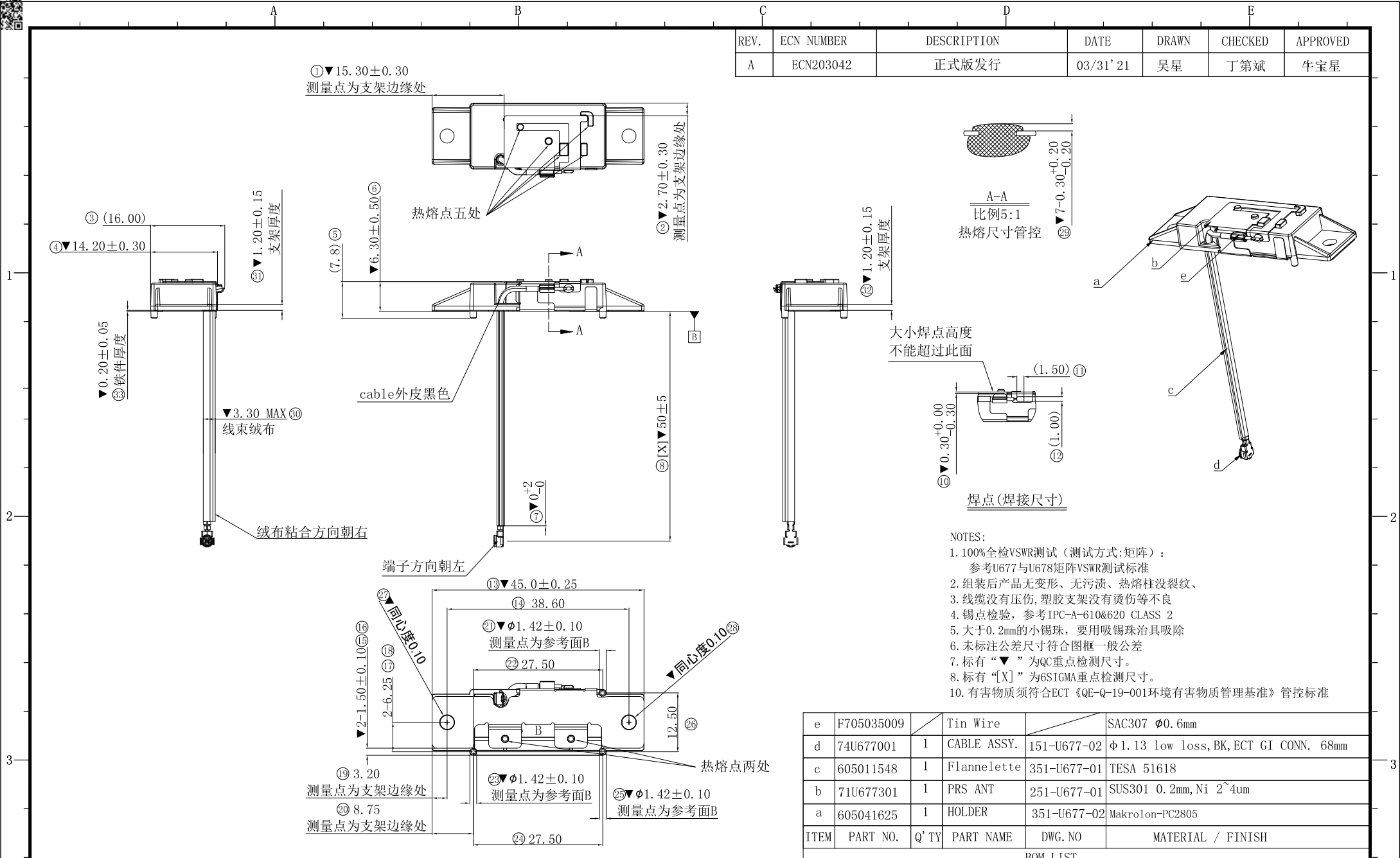
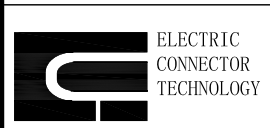


REV.	ECN NUMBER	DESCRIPTION	DATE	DRAWN	CHECKED	APPROVED
A	ECN203042	正式版发行	03/31' 21	吴星	丁第斌	牛宝星



- NOTES:
- 100%全检VSWR测试(测试方式:矩阵):
参考U677与U678矩阵VSWR测试标准
 - 组装后产品无变形、无污渍、热熔柱没裂纹、
 - 线缆没有压伤,塑胶支架没有烫伤等不良
 - 锡点检验,参考IPC-A-610&620 CLASS 2
 - 大于0.2mm的小锡珠,要用吸锡珠治具去除
 - 未标注公差尺寸符合图框一般公差
 - 标有“ ∇ ”为QC重点检测尺寸。
 - 标有“[X]”为6SIGMA重点检测尺寸。
 - 有害物质须符合ECT《QE-Q-19-001环境有害物质管理基准》管控标准

e	F705035009		Tin Wire		SAC307 $\phi 0.6\text{mm}$
d	74U677001	1	CABLE ASSY.	151-U677-02	$\phi 1.13$ low loss, BK, ECT GI CONN. 68mm
c	605011548	1	Flannelette	351-U677-01	TESA 51618
b	71U677301	1	PRS ANT	251-U677-01	SUS301 0.2mm, Ni $2 \sim 4\mu\text{m}$
a	605041625	1	HOLDER	351-U677-02	Makrolon-PC2805
ITEM	PART NO.	Q'TY	PART NAME	DWG. NO	MATERIAL / FINISH
BOM LIST					



ELECTRIC CONNECTOR TECHNOLOGY	GENERAL TOLERANCE		SCALE:	DRAWN:	DATE:	DWG. NO:	TITLE:	REV.
	XX. ± 0.40	XXX. $^{\circ} \pm 3^{\circ}$	1:1	吴星	03/31' 21	151-U677-01	81800U677 ANT	A
	X. ± 0.25	XX. $^{\circ} \pm 3^{\circ}$	UNIT:	CHECK:	DATE:	PARTS NO. (INTENDED USE): 81800U677		SHEET:
	.X ± 0.20	X. $^{\circ} \pm 2^{\circ}$	mm	APPROVE:	DATE:		1/1	
.XX ± 0.13	.X $^{\circ} \pm 1^{\circ}$	SIZE:	A4					